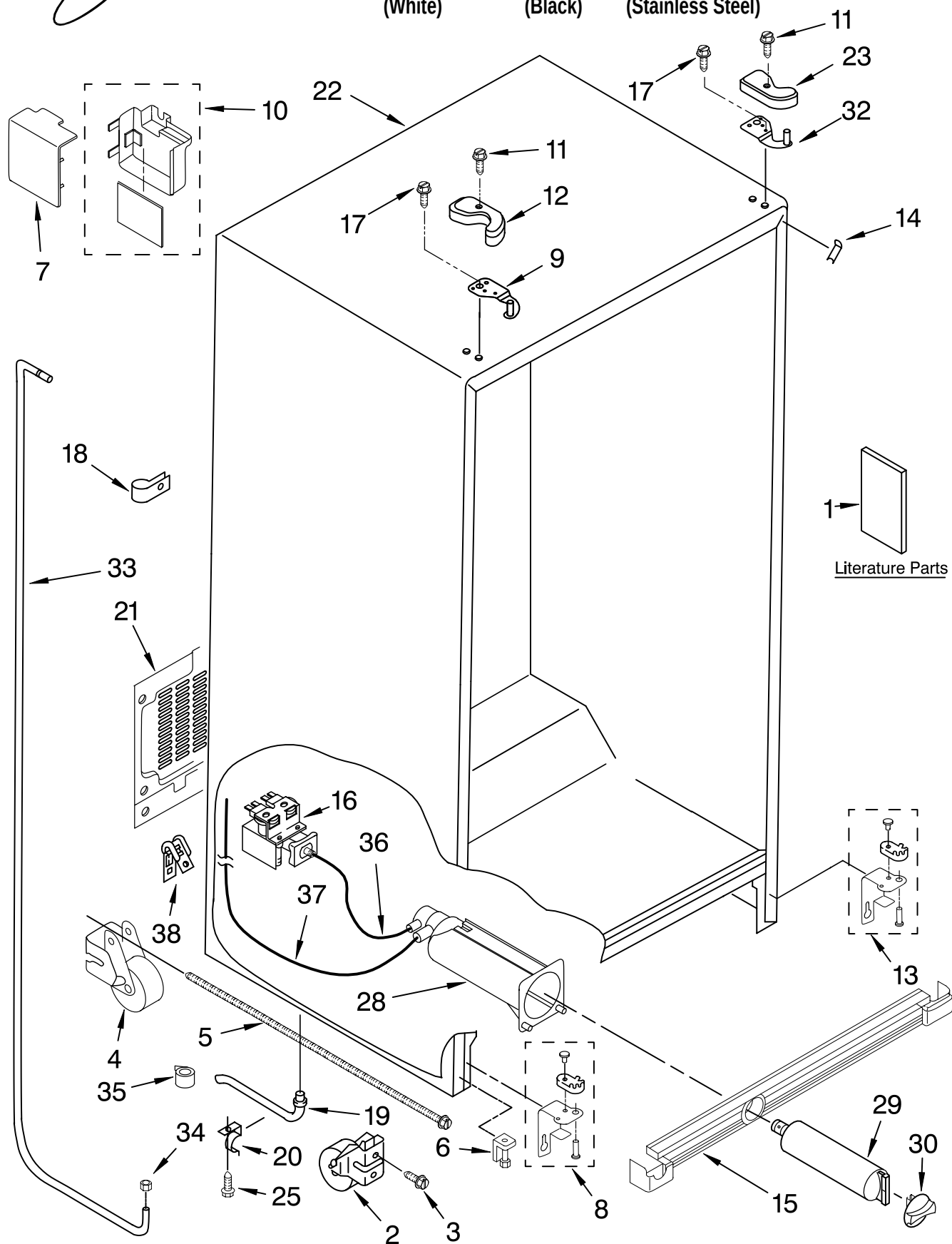




CABINET PARTS

REFRIGERATOR

For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

CABINET PARTS

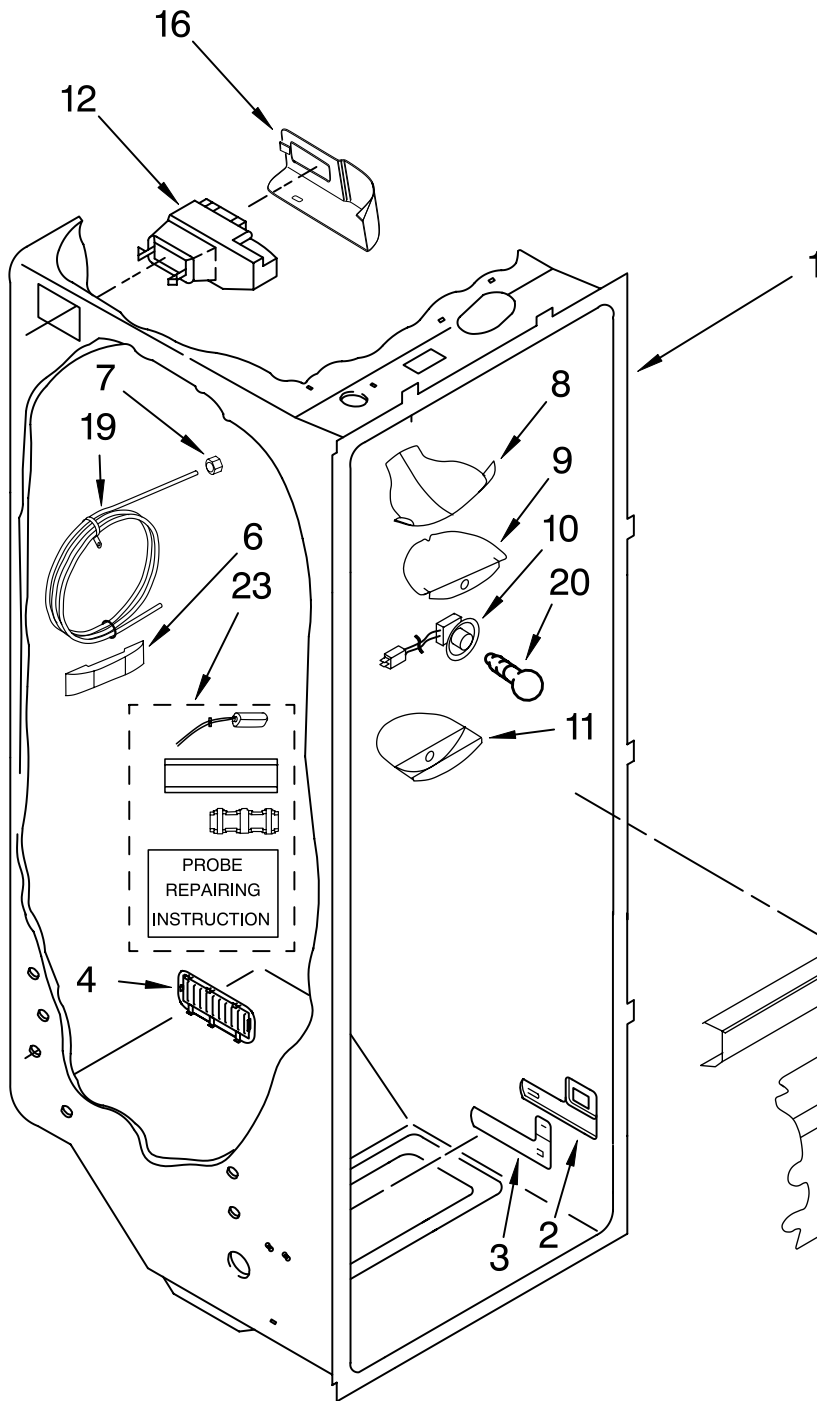
For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)

Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1		Literature	11	8281227	Screw	23		Hinge Cover (RC)
		Energy Guide	12		Hinge Cover (FC)		8206680	White
	8206801	English		8206681	White		8206785	Black
	8206802	Spanish		8206784	Black	25	3400514	Screw
	2315058	Owners Manual	13	8206682	Hinge, Bottom RC	28	2199840	Housing, Water
	8206803	Service & Wiring	14		Filler, Wrapper			Filter
		Sheet		8206677	White	29	4396510	Water Filter
	8206804	Modular Icemaker		8206783	Black	30		Cap, Water
		Service Sheet	15		Grille			Filter
				8206692	White		2186494W	White
				8206782	Black		2186494B	Black
2	2203007	Front Roller (2)	16	2199838	Valve, Water	32	8206679	Hinge Top, (RC)
3	8206676	Screw	17	489464	Screw	33	8206807	Hose, Water
4	2203008	Roller (Rear) (2)	18	8206810	Clamp, Tube	34	627018	Nut
5	8206675	Bolt	19	2199954	Extension Tube	35	8206808	Valve
6	8206684	Holder, Adjustment	20	1108439	Clip, Drain Tube	36	2203127	Tube, Filter
7	8206805	Cover, Control Box	21	8206674	Cover, Unit			Inlet
8	8206683	Hinge, Bottom FC	22		Cabinet (Not A	37	2214613	Tube, Filter
9	8206678	Hinge Top (FC)			Serviceable Part)			Outlet
10	8206668	P.C. Board, Main				38	8206809	Clamp
		Control						

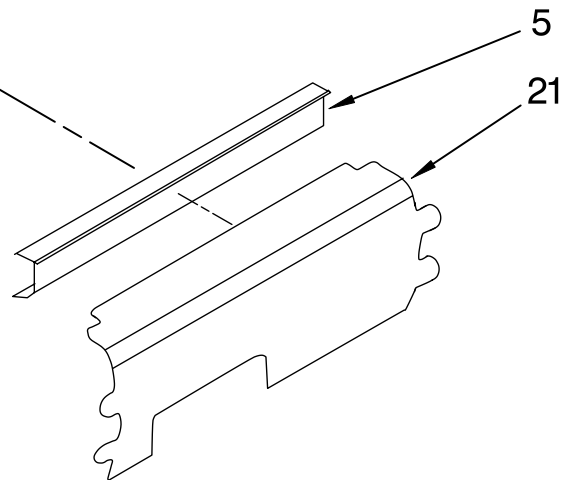
FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR LINER PARTS

For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)



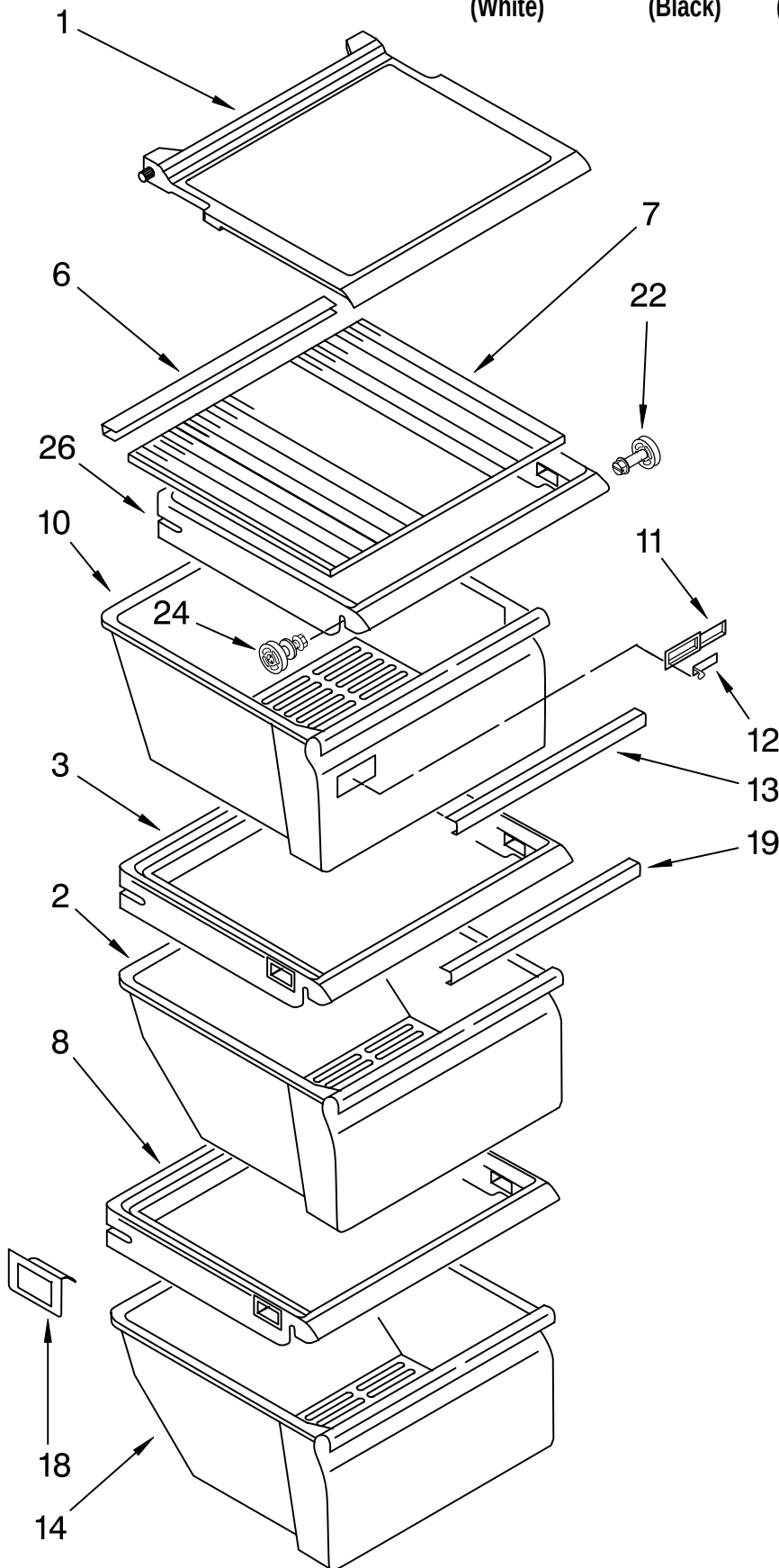
Illus. No.	Part No.	DESCRIPTION
1		Liner (Not A Serviceable Part)
2	8206756	Escutcheon, Meat Pan Control
3	2182757	Slide Meat Pan Control
4	2182147	Louver
5	8206757	Trim, Light Lens
6	8206759	Support, Sensor
7	1129179	Nut
8	8206760	Cover
9	8206761	Bracket
10	8206762	Socket Assembly
11	8206818	Housing, Light
12	2216112	Air Diffuser Assembly
16	8206758	Air Diffuser Cover
19	4317969	Reservoir
20	8206749	Light Bulb
21	8206755	Light Lens
23	8206667	Thermistor Kit



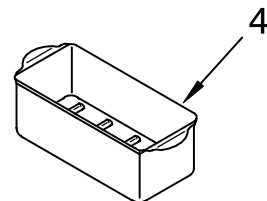
FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR SHELF PARTS

For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)



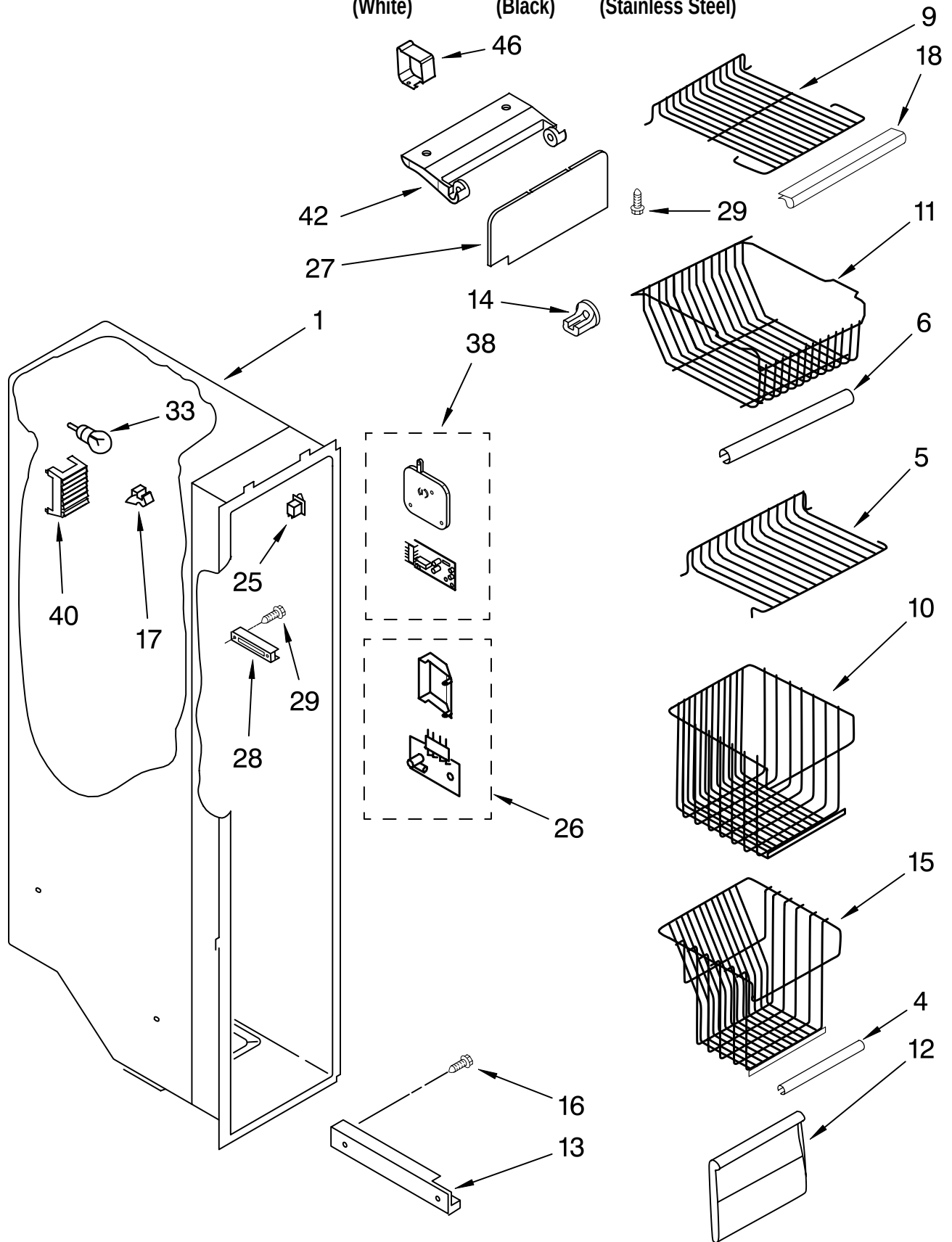
Illus. No.	Part No.	DESCRIPTION
1	8206798	Shelf Assembly Glass Sliding Pan, Meat (Center)
2	8206788	Cover, Center Pan
3	8206791	Egg Bin
4	2216625	Trim
6	8206799	Glass, Crisper Cover
7	8206797	Cover, Meat Pan
8	8206790	Crisper Pan
10	8206787	Body, Humidity Control
11	2179343	Slide, Humidity Control
12	8206795	Trim, Handle
13	8206793	Meat Pan (Bottom)
14	8206786	Deflector
18	8206789	Trim, Handle
19	8206792	Stud, Shelf
22	2196483	Stud, Shelf
24	2196485	Stud, Shelf
26	8206796	Cover, Crisper Pan



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

FREEZER LINER PARTS

For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

FREEZER LINER PARTS

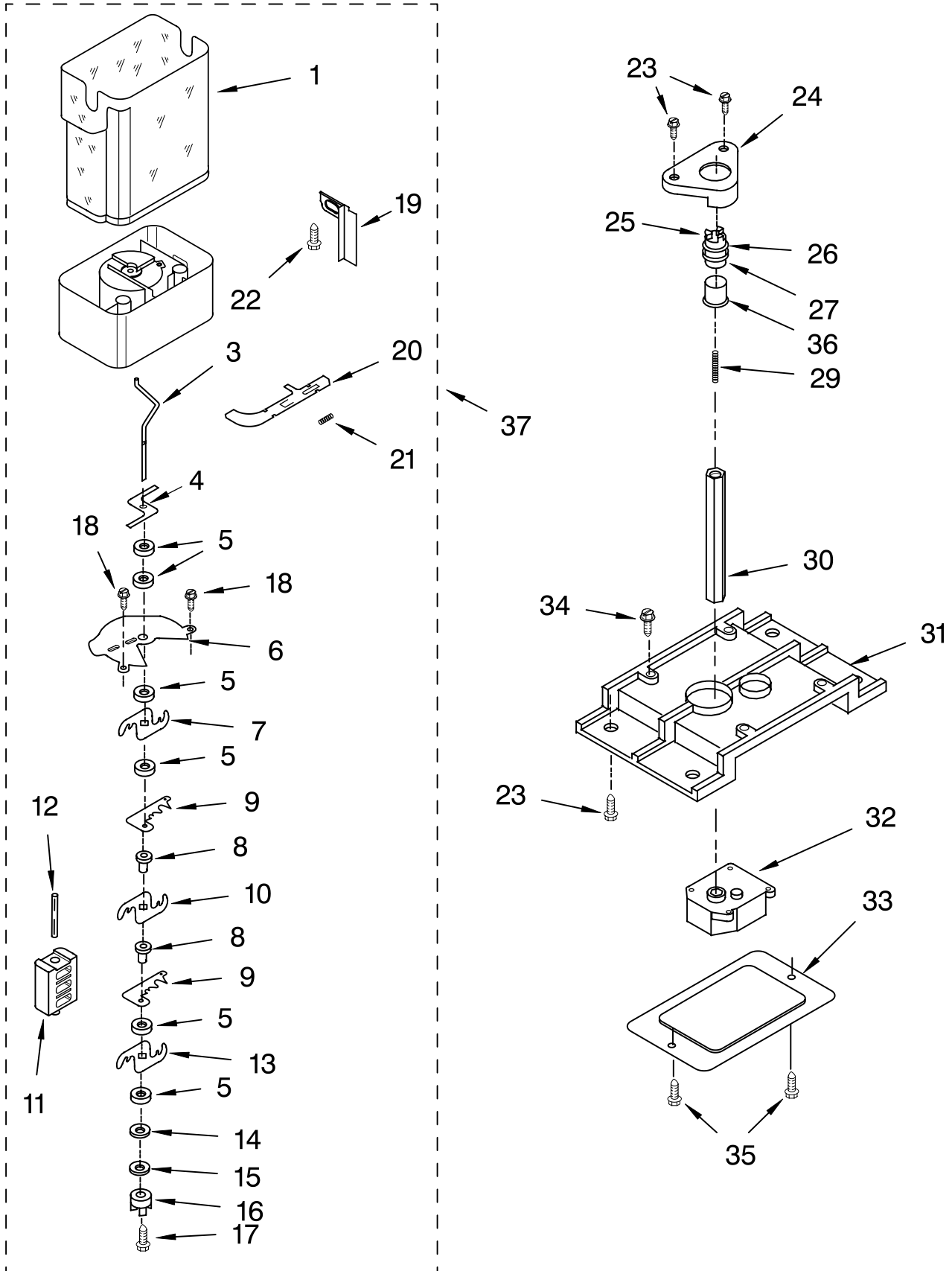
For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)

Illus. No.	Part No.	DESCRIPTION
1		Liner (Not A Serviceable Part)
4	8206735	Trim, Basket
5	8206737	Shelf, Lower
6	8206739	Trim
9	8206738	Shelf, Slide Out Upper
10	8206736	Basket, Tall
11	8206740	Basket
12	8206733	Front, Basket
13		Shelf Track
	8206744	Right Side
	8206745	Left Side
14	2196207	Stud, Shelf
15	8206734	Basket, Lower
16	486298	Screw (8)
17	842534	Clip, Air Duct (2)
18	8206741	Trim
25	4387911	Switch, Rocker Arm
26	8206747	P.C. Board Emitter
27	8206742	Door, Ice
28		Track, Ice Maker Mounting
	8206750	Right
	8206751	Left
29	489478	Screw
33	8206749	Light Bulb
38	8206746	P.C. Board, Receiver
40	2198589	Lens, Light
42	2198641	Bracket, Ice Maker Cover
46	8206754	Shield, Wiring

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

MOTOR AND ICE CONTAINER PARTS

For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

MOTOR AND ICE CONTAINER PARTS

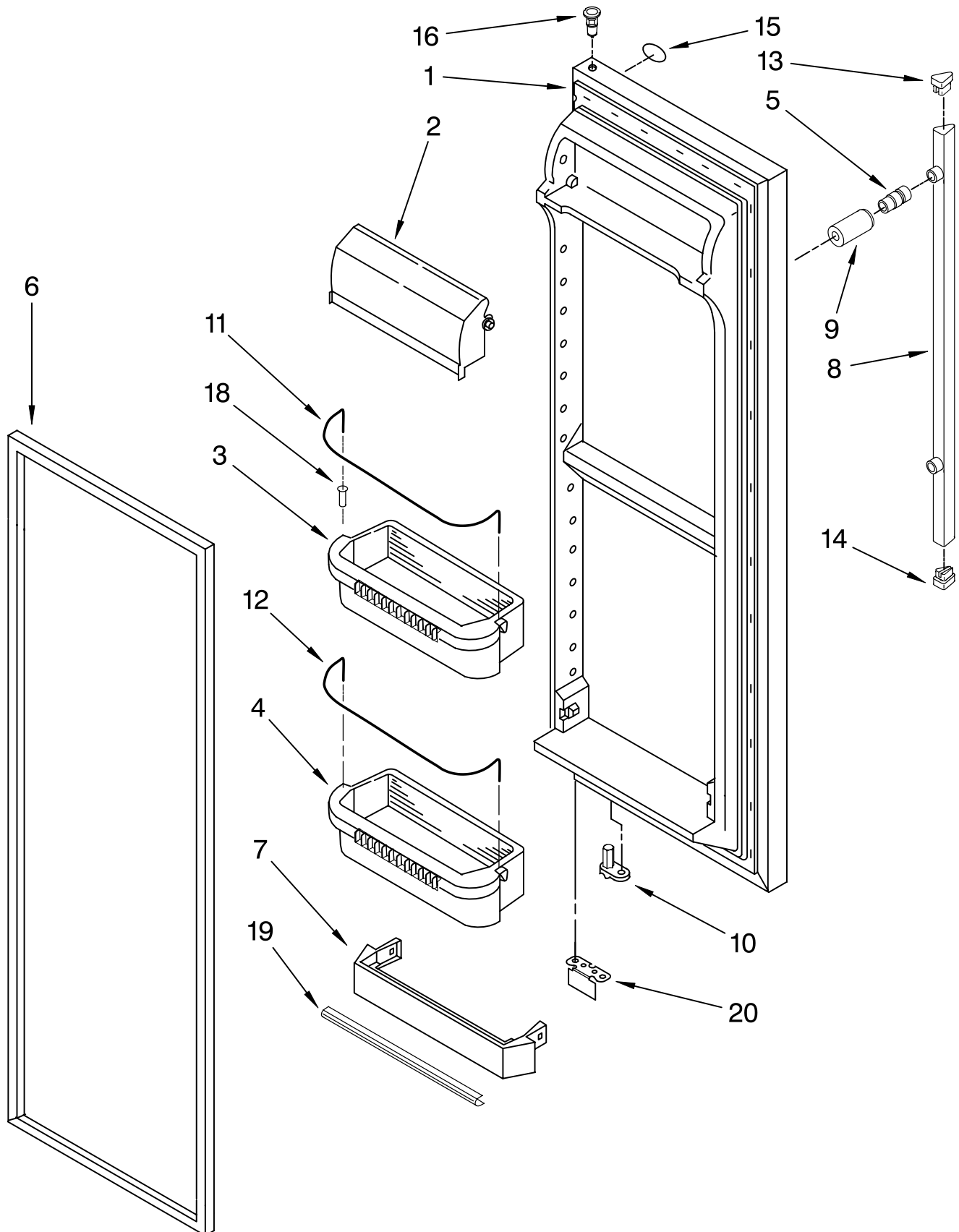
For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)

Illus. No.	Part No.	DESCRIPTION
1	2198646	Ice Bin
3	2211590	Auger
4	2198603	Blade, Stirring
5	1119007	Spacer, Flat
6	2255460	Cover
7	1119013	Blade, Rotary
8	1119005	Spacer
9	2198601	Blade, Fixed
10	1119012	Blade, Rotary
11	2198602	Block, Blade
12	489229	Roll Pin
13	1119006	Blade, Rotary
14	489235	Washer, Plain
15	2198661	Washer, Coupling
16	2220457	Coupling
17	8281164	Screw
18	3400065	Screw
19	2220686	Button, Bin
20	2256015	Latch, Bin
21	2198608	Spring, Latch
22	2198671	Screw
23	8281163	Screw
24	2212369	Holder
25	2220458	Coupling, Bottom
26	2198628	Seal
27	2212370	Washer
29	2198607	Spring
30	999536	Drive Shaft
31	2198655	Bracket, Motor
32	2252129	Motor, Dispenser
33	2198626	Cover
34	8281162	Screw
35	489478	Screw
36	2212365	Sleeve, Coupling
37	2221566	Ice-Container Crusher Assembly

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR DOOR PARTS

For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR DOOR PARTS

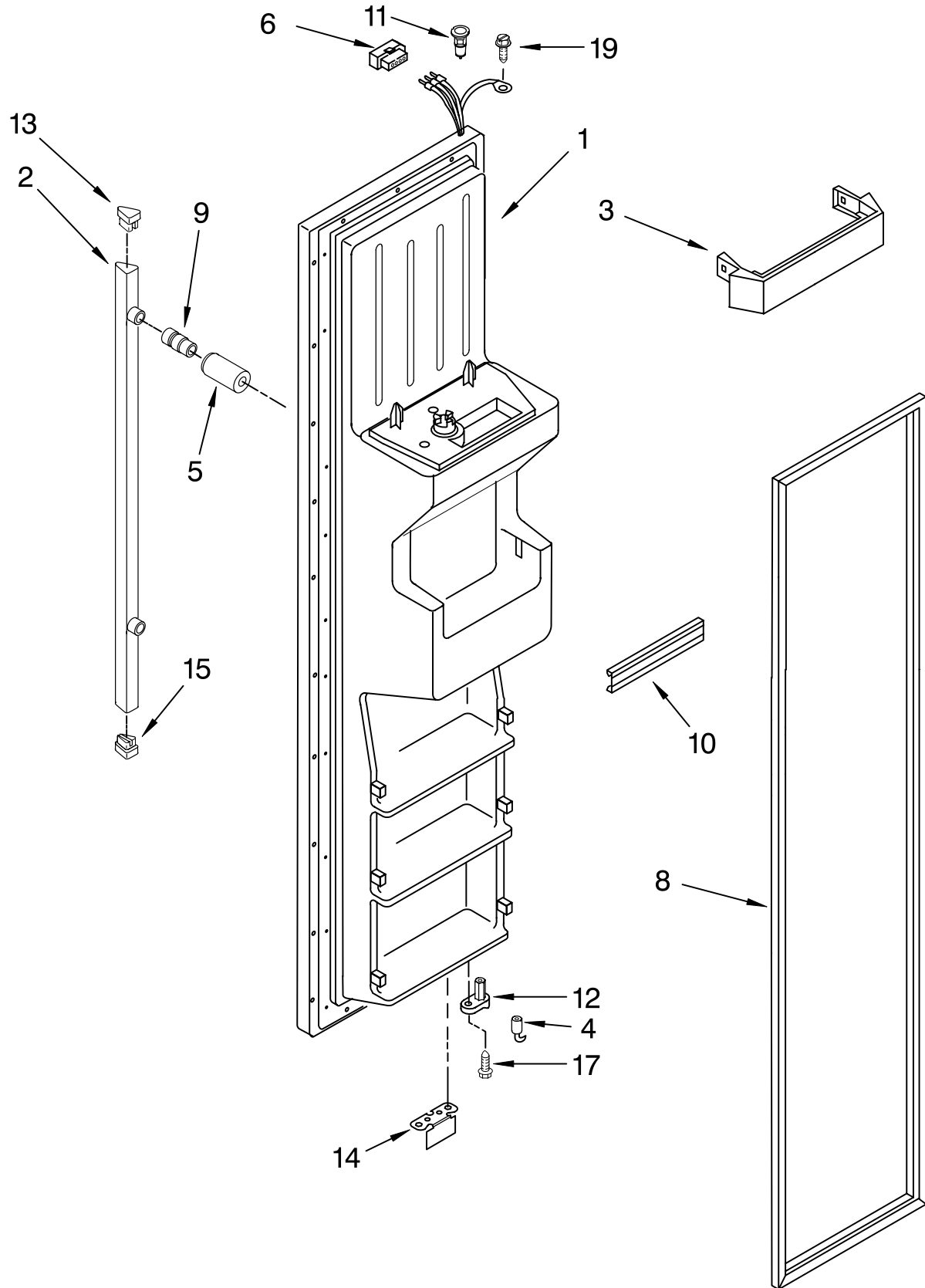
For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)

Illus. No.	Part No.	DESCRIPTION
1		Refrigerator Door (Includes Item #6)
	8206770	White
	8206685	Black
	8206731	Stainless Steel
2	8206700	Compartment Door
3	8206794	Shelf Bin (Upper)
4	8206743	Shelf Bin (Lower)
5	8206715	Support, Inner Handle
6		Door Gasket, Magnetic
	8206709	White
	8206712	Black
7	8206701	Shelf Bin
8		Handle
	8206710	White
	8206711	Black
9		Support, Handle
	8206713	White
	8206714	Black
10	2182178	Door Closer, Upper Cam
11	8206704	Retainer, Bottle
12	8206705	Retainer, Bottle (Lower)
13	8206716	Plug, Handle (Top)
14	8206717	Plug, Handle (Bottom)
15	2255121	Nameplate
16	8206693	Thimble-Top
18	8206707	Bushing
19	8206708	Trim
20		Bracket, Door Stop
	8206722	Chrome
	8206748	Black

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

FREEZER DOOR PARTS

For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

FREEZER DOOR PARTS

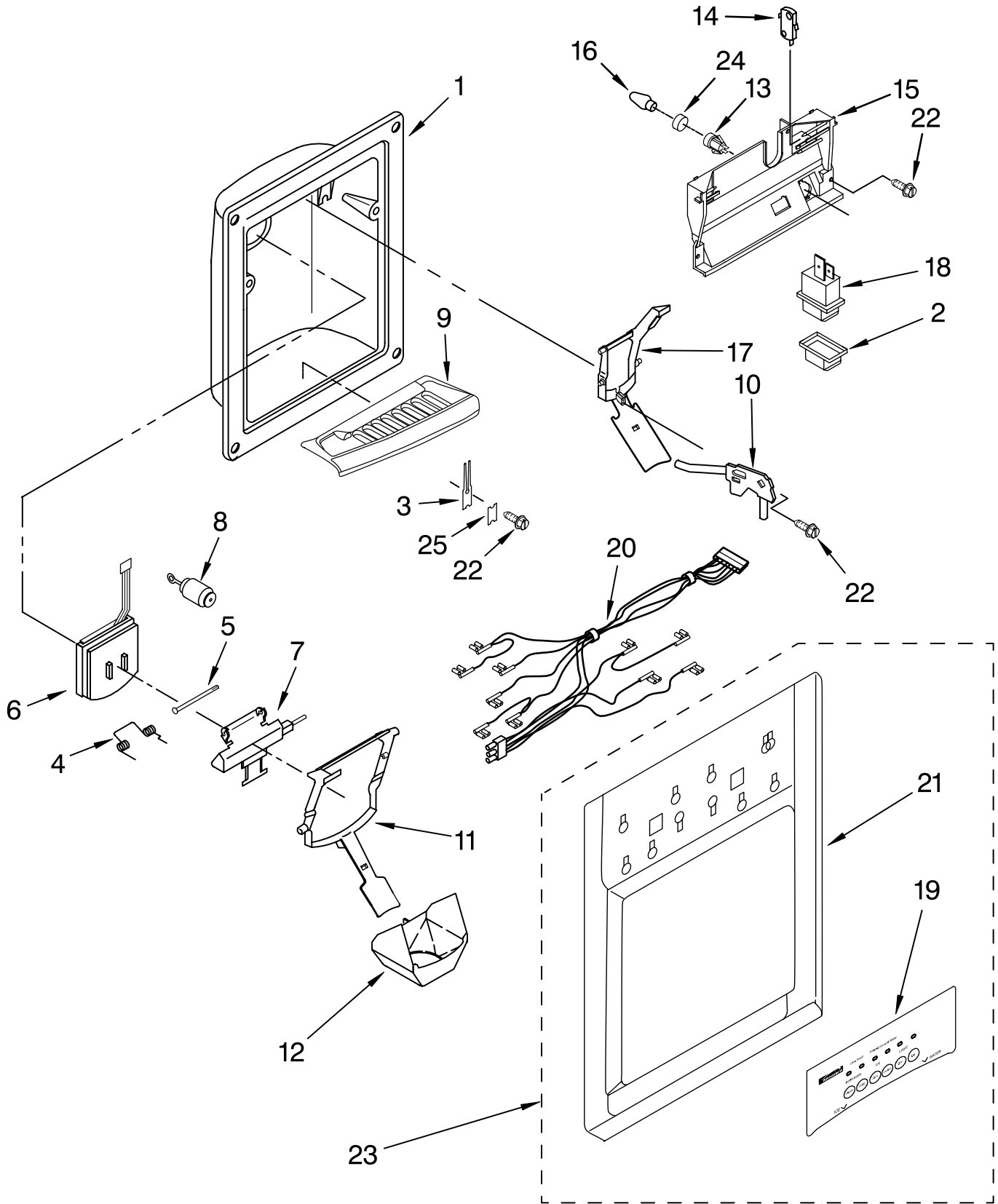
For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)

Illus. No.	Part No.	DESCRIPTION
1		Freezer Door (Includes #6 & #8) Note: Does not include Dispenser Assy. See page 13 to order parts.
	8206718	White
	8206732	Black
	8206753	Stainless Steel
2		Handle
	8206710	White
	8206711	Black
3	8206721	Shelf Bin
4	4373559	Fitting
5	8206715	Support, Inner Handle
6	8206724	Connector Kit
8		Door Gasket, Magnetic
	8206719	White
	8206720	Black
9		Support, Handle
	8206713	White
	8206714	Black
10	2198630	Trim, Door Shelf
11	8206723	Thimble-Top
12	2182179	Door Closer, Upper Cam
13	8206716	Plug, Handle
14		Bracket, Door Stop
	8206722	Chrome
	8206748	Black
15	8206717	Plug, Handle (Bottom)
17	3400906	Screw
19	3196165	Screw

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

DISPENSER FRONT PARTS

For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

DISPENSER FRONT PARTS

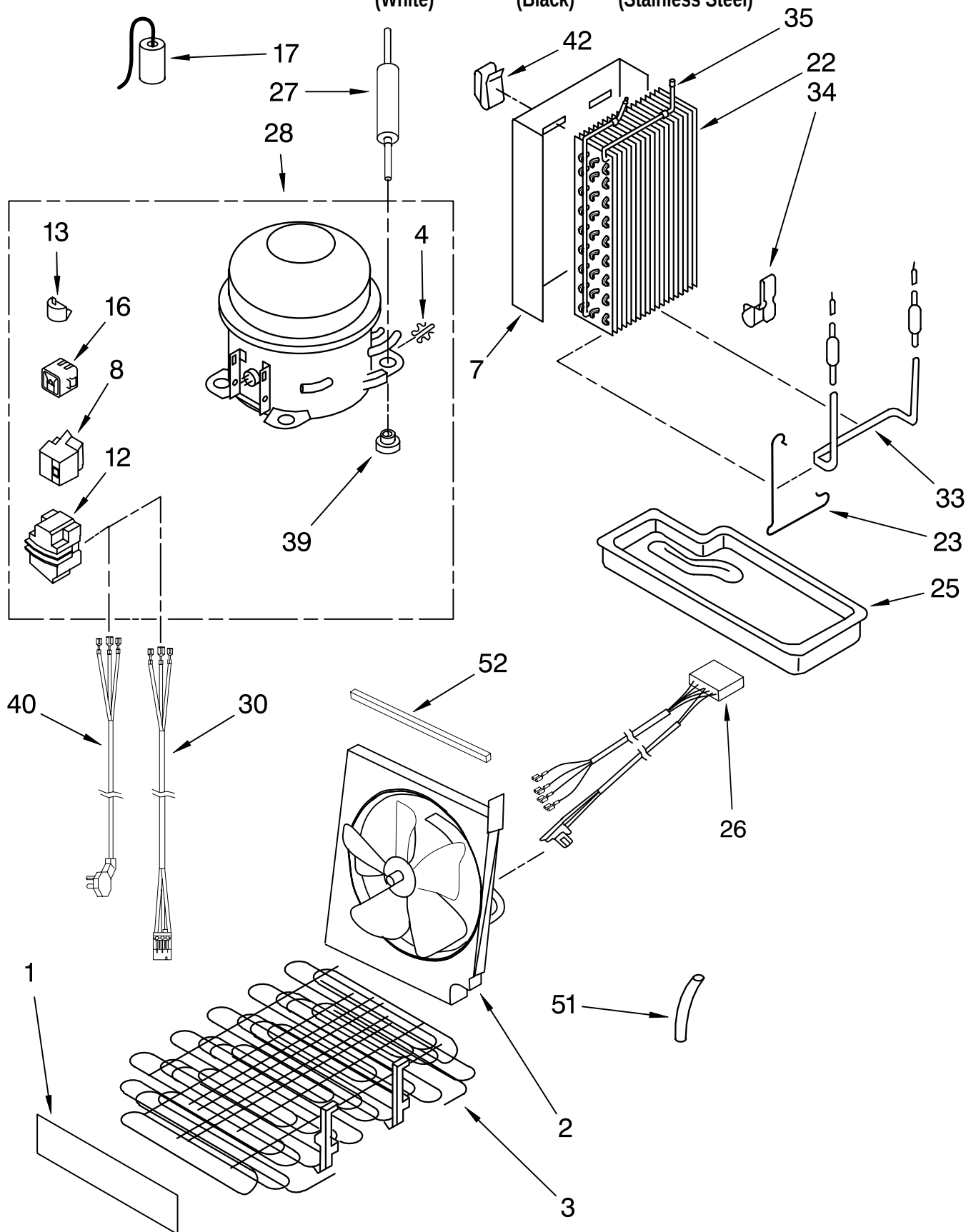
For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)

Illus. No.	Part No.	DESCRIPTION
1		Housing, Dispenser (Not Serviced)
2	8206778	Cover, Switch
3	2194719	Retainer, Levers
4	2180209	Spring, Torsion
5	2196195	Pin
6	8206771	Door, Ice
7	4388659	Door Mechanism Assembly
8	2205686	Mechanism Delay
9		Grille, Overflow
	8206772	White
	8206773	Black
10	8206774	Water Fitting Assembly (Includes Water Tube)
11		Lever, Ice Dispenser
	2195089W	White
	2195089B	Black
12	2180224	Guide, Ice
13	2180200	Lamp Holder
14	2162361	Switch
15	8206779	Bracket, Control
16	8206780	Bulb, Light
17		Lever, Water Dispenser
	2195090W	White
	2195090B	Black
18	8206777	Switch
19		Overlay, Front Cover (Not Available Order #23)
20	8206776	Wire Assembly
21		Front Cover, Housing (Not Available, Order #23)
22	489000	Screw
23		Front Cover Assembly (Includes User Control Board)
	8206669	White
	8206775	Black
24	8206781	Gasket
25	2195051	Strain Relief

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

UNIT PARTS

For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

UNIT PARTS

For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)

Illus. No.	Part No.	DESCRIPTION
1	8206691	Insulator, Condenser
2	8206673	Fan Motor Assembly (Includes Wiring Harness #26)
3	8206690	Condenser Assembly
4	2163787	Pin, Hitch
7	2149294	Heat Shield And Drain Pan
8	8206813	Cover, Connection
12	8206686	Cover (Overload)
13	8206663	Overload (Production)
	2187145	(Service)
16	8206664	Start-Device (Production)
	2183454	(Service)
17	8206665	Capacitor (Production)

Illus. No.	Part No.	DESCRIPTION
22	2209611	Evaporator
23	2161324	Clip
25	8206689	Tray, Evaporator
26	8206814	Harness, Wiring (Fan Motor/Unit)
27	8206687	Drier
28	8206662	Compressor (Includes Items 4,8,12,13,16 & 39) (Also Order 876765 Tube Kit)
30	8206816	Harness, Wiring (Overload)
33	2188175	Heater, Defrost
34	2161330	Clip, Heater
35	8206671	Bi-Metal, Defrost
39		Grommet (Production)
	2163786	(Service)
40	8206815	Cord, Power
42	2155547	Clip, Heat
51	2162499	Sleeve
52	8206812	Gasket

Illus. No.	Part No.	DESCRIPTION
Following Parts Not Illustrated and Optional Parts Not Included		

978025	Valve, Access (1/4")
978026	Valve, Access (5/16")
978027	Valve, Access (3/8")
978028	Valve, Access (1/2")
978029	Valve, Access (5/8")
978030	Valve, Access (3/4")
876764	Valve, Access (3/16")

REFRIGERANT CHARGE

5.0 oz.
(R-134A)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)

The diagram is an exploded view of a refrigerator evaporator assembly. It shows the following components and their assembly sequence:

- Part 1:** Fan Scroll, which is mounted onto the **Part 7: Fan Motor**.
- Part 2:** Retainer, which is used to secure the fan motor assembly.
- Part 4:** Air Duct, Upper, which is attached to the fan scroll.
- Part 5:** Air Duct Freezer, which is attached to the bottom of the upper air duct.
- Part 8:** Fan Blade, which is mounted onto the fan scroll.
- Part 9:** Thermistor Kit, which is mounted onto the fan scroll.
- Part 10:** Fan Grommet, which is used to secure the fan motor assembly.
- Part 13:** Gasket, which is used to seal the evaporator cover.
- Part 14:** Cover, Lower Evaporator, which is the main body of the evaporator.
- Part 16:** Gasket, which is used to seal the evaporator cover.
- Part 17:** Cover, Evaporator, which is the top cover of the evaporator.
- Part 18:** Screw (6), which is used to secure the evaporator cover.
- Part 21:** Screw (489478), which is used to secure the fan motor assembly.
- Part 22:** Support Kit (Contains Right And Left), which is used to support the evaporator assembly.

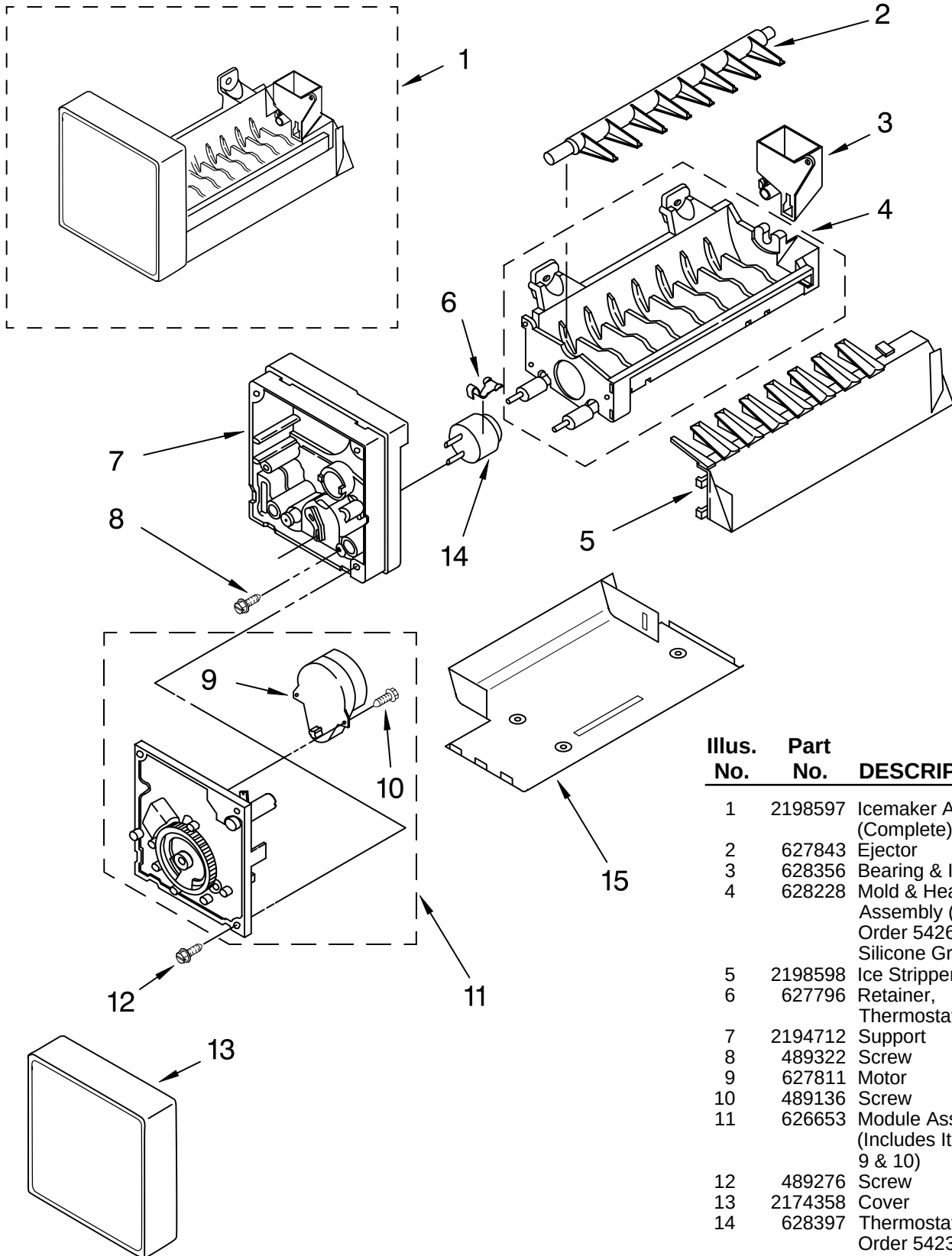
The diagram shows the assembly sequence from the fan motor and scroll assembly, through the air ducts, to the final assembly of the evaporator cover and support kit.

Illus. No.	Part No.	DESCRIPTION
1	8206765	Fan Scroll
2	2155590	Retainer Fan Motor
4	8206766	Air Duct, Upper
5	8206768	Air Duct Freezer
7	8206672	Fan Motor
8	2169142	Fan Blade
9	8206667	Thermistor Kit
10	8206767	Fan Grommet
13	2155789	Gasket, Evaporator Cover
14	8206769	Cover, Lower Evaporator
16	2203876	Gasket
17	2206314	Cover, Evaporator
18	489355	Screw (6)
21	489478	Screw
22	4388358	Support Kit (Contains Right And Left)

8214569

ICEMAKER PARTS

For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)



Illus. No.	Part No.	DESCRIPTION
1	2198597	Icemaker Assembly (Complete)
2	627843	Ejector
3	628356	Bearing & Inlet
4	628228	Mold & Heater Assembly (Also Order 542638 Silicone Grease)
5	2198598	Ice Stripper
6	627796	Retainer, Thermostat
7	2194712	Support
8	489322	Screw
9	627811	Motor
10	489136	Screw
11	626653	Module Assembly (Includes Items 9 & 10)
12	489276	Screw
13	2174358	Cover
14	628397	Thermostat (Also Order 542369 Cement Alumilastic)
15	2212322	Bracket, Ice Maker

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

OPTIONAL PARTS (NOT INCLUDED)

For Models: GC1SHAXMQ00, GC1SHAXMB00, GC1SHAXMS00
(White) (Black) (Stainless Steel)

Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
Parts Not Illustrated and Optional Parts (Not Included)			Miscellaneous			Refinishing Material		
Customer Touch-Up Material			8206811		Power Box Connector Kit	799340		Enamel, Black (1 Qt. Uncut)
	*350942	Primer, White (12 Oz. Spray Can)	8129		Coil Brush	799344		Enamel, White (1 Qt. Uncut)
	*350939	Enamel, Black (12 Oz. Spray Can)	212643		Sealer, Gum (4 Feet)	4392900		Enamel, Biscuit/Bisque (1 Qt. Uncut)
	*350930	Enamel, White (12 Oz. Spray Can)	479502		Tape, Vinyl (3/4 x 108")	8171358		Enamel, Graphite
	*4392901	Enamel, Biscuit/Bisque (12 Oz. Spray Can)	876370		Kit, Insulation (2 Pcs. x 3" x 24" X 48")	TORX SCREW WRENCH		
	*8171357	Enamel, Graphite (12 oz. Spray Can)	876305		Kit, Insulation (14 Pcs. x 3" x 24" x 48")	1117510		Torx Key
	72017	Brush Touch-Up Kit (White)	978941		Insulation, Fiberglass (63-1/2" x 35-1/2" X 2-5/8)			
	4392899	Brush Touch-Up Kit (Biscuit/Bisque)	876029		Kit, Foam Slab (30" x 32-1/2" x 1-1/2")			
	72032	Brush Touch-up Kit (Black)	505587		Sealer, Mastic (1 Qt.)			
	80051	Brush Touch-up Kit (Graphite)	503695		Cork, Sealer (1/4 Pound)			
*Important: The spray paint is not to be used where the paint may make contact with the door gaskets.			511873		Touch-Up, White Porcelain (2 Oz.)			
			542638		Grease, Silicone (1/2 Oz.)			
			542639		Cement, Alumilastic (1-1/4 Oz.)			
			606755		Bag, Insulation (36-5/8" x 46")			
			799833		Kit, Evaporator Repair (Aluminum Epoxy)			
			833938		Kit, Terminal Connector			
			2221566		Ice Container-Crusher Assembly			

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST